



Formed Channel Letters

Durable and Flexible

Unlimited customization combined with rapid response shipping make Gemini's Formed Channel Letters a revolutionary new product in the fast-growing area of illuminated channel letters. Using standard letter styles or your custom artwork and fonts, our thermoforming process creates beautiful, professional-looking channel letters that are ideal for any business seeking a unique eye-catching look. These ground breaking letters and logos offer lower mold costs, shorter lead times, design flexibility and large part capabilities. Standard colors and typestyles can be shipped in only 5 days. Custom orders precisely designed to suit your needs can be shipped in just 8 days. If the only limit to imagination is the means to produce it, then let your imagination run wild with Gemini's Formed Channel Letters.



For Low Heat LEDs Only. Not suitable for Neon.



Great-Looking Letters – Day or Night

- Unlimited customization means these raised letters look great – day or night. Channel Cans are available in any color.
- Gemini’s ability to help you create unique one-of-a-kind designs help establish branding for corporate projects as well as neighborhood businesses.
- Precision-made molds and vacuum forming process gives channel logos a unique and custom look.
- Gemini’s flexibility and reliable performance can solve your lighting challenges.
- Light weight and easy to handle and install; ideally suited for temporary displays.

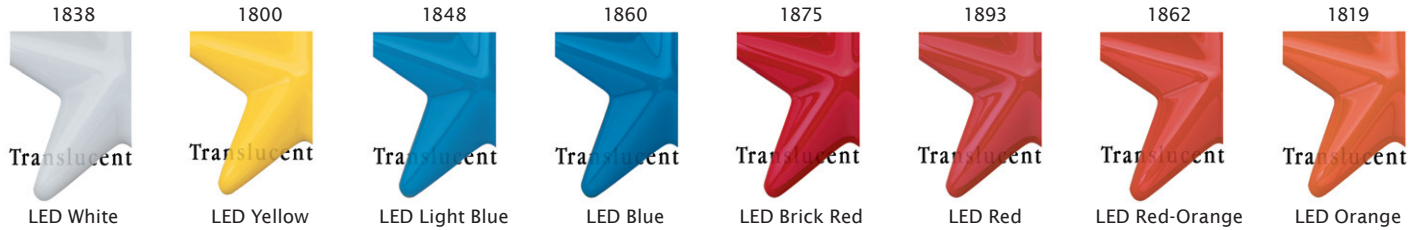
Precision Engineered and Specially Designed

- Gemini extrudes its own sheets of CAB plastic. These sheets are then thermoformed around precision molds for perfect every-time channel letters.
- Pigmented CAB colors formulated for channel letter faces are translucent and specially formulated for LED illumination.
- Precise custom formed Channel Letters from Gemini offer a cost-effective alternative to expensive metal channels that must be assembled by hand, one at a time.



Translucent Face Colors Specifically Formulated for L.E.D. Illumination

Not for use with high heat and/or high voltage lighting systems.



Channel Can Colors

Gemini recommends that all channel cans be 5687 Opaque White for best illumination. In most cases opaque white will not allow any illumination through the can wall. However, in some thin stroked styles, serifs or logos; placing LEDs within 1" of the letter return may result in a slight show-through of LED placement. If total opacity is required for channel can or your customer requires a different can color, opaque white cans can be painted for a 15% upcharge to can & face price.

Specifications

- **All Cans** opaque white unless otherwise specified.
- **Low Voltage & Low Heat L.E.D.** lighting only.
- **Overall Depth** approx. 2" for all sizes.
- **Unlimited** style choices, however, not all letterstyles can be formed in all sizes.



Advantages of Formed Channels:

- **Built-In light diffusion**
- **Combine LEDs with deeper Custom Formed**
- **Great substitute for Channel Letters**
- **Low Profile**
- **Easy to Order**
- **Formed Faces have a Unique Look**
- **No Trim**
- **Low Profile**
- **Gemini Durability**

All Gemini Letters & Logos Are Sold Without LEDs.



For Information On Compatible LEDs
Installation & Where To Buy
Visit www.signletters.com/LED.html



Word Panels with Small Letters

Letters under 8" may be preformed in a single piece face with matching can. Minimum embossed letter size is 2" high. Face formed out of CAB LED material only. Panels formed out of opaque white color for best illumination. Maximum single piece is approximately 42" x 60".

Not for use with high heat and/or high voltage lighting systems.

Four Standard Round Face Styles:

NEW

HELVETICA
HELVETICA BOLD
TIMES BOLD
GOUDY EXTRA BOLD

Standard Styles (upper case only)
 Channel Can with Round Face* 

	HELVETICA HELVETICA BOLD	TIMES BOLD GOUDY EX. BOLD
9"	\$36	NA
12	44	\$46
15	56	59
18	78	82
24	124	130
30	253	266
36	262	275

*NOTE: Not for use with high heat and/or high voltage lighting systems. Gemini does NOT supply lighting.



Formed Channel Panel with Face

	12"	16"	18"	20"	24"	30"	36"	42"
12"	\$115	\$154	\$173	\$192	\$230	\$288	\$346	\$403
16	154	174	195	216	258	324	390	453
18	173	195	207	228	273	342	411	480
20	192	216	228	240	288	360	432	504
24	230	258	273	288	318	396	474	552
30	288	324	342	360	396	450	540	630
36	346	390	411	432	474	540	606	705
42	403	453	480	504	552	630	705	780
48	461	519	546	576	633	720	807	894
54	518	582	615	648	714	810	909	1,005
60	576	648	684	720	792	900	1,008	1,116

NOTE: Extra faces - less 25%

Custom Style Pricing



Formed Channel Can with Face*



Letter Size - Max. Dimension
Lower Case is 90% of Corresponding Upper Case Price

	FLAT FACE	ROUND or PRISMATIC
4"	Most serif styles can be produced in 12"+ heights. Most block styles can be produced in 9"+ heights. Call for quotation on letters less than 9".	
5		
6		
8		
9	\$58	\$72
10	67	84
12	78	98
13	84	106
14	92	114
15	98	122
16	112	140
17	123	154
18	135	169
19	152	190
20	166	207
21	181	227
22	199	249
23	215	269
24	237	297
27	299	374
30	364	455
33	434	542
36	509	636
39	588	735
42	671	839
45	759	949
48	851	1,064

*NOTE: Not for use with high heat and/or high voltage lighting systems. Gemini does NOT supply lighting.

Formed Channel Letters Are Not for use with high heat and/or high voltage lighting systems.

All Prices Listed Do Not Include  Recognized Components.

Call For Quotations on Projects Requiring  Certification.

Arcing/Corrosion Resistant

- Non-conductive Artek®, eliminates arcing in neon installations
- Neon tubes may be placed 1/8" from side return without arcing to can
- Resistant to salts, acids and oils
- UL and CSA recognized components



Quick Delivery

- Channel orders are shipped the next business day



Labor Saving

- Can be ordered complete with face in a variety of return and trim colors
- Channel Can available in any color
- Easily drilled for installation and weep holes
- Allows more time for other sign projects
- Eliminates extra inventory



Uniform Face Fit

- Replacement faces are guaranteed to fit exactly
- No need to make pattern of entire letter to change face



Injection Molded Channel Letters

Quick Delivery, Top Quality & Corrosion Resistant

In stock and ready to ship, our Injection Molded Channel Letters are a bright idea for all your outdoor signage needs. Injection-molded from Artek®, an engineering-grade patent pending polymer; our Injection

Molded Channel letters virtually eliminate the arcing of electricity in neon installations and are flame retardant. UL approved for lighting with neon or LEDs.

HELVETICA

ABCDEFGHIJKLMNOPQRSTUVWXYZ &.,
1234567890

Edge Glo
RED Only



HEIGHT	AVERAGE			PRE-PRIMED	TRIMMED	INJECTION
	WIDTH	DEPTH	STROKE	WHITE CAN	FACE	MOLDED FACE
9**	9 ³ / ₁₆ "	5"	2 ¹ / ₄ " - 2 ³ / ₄ "	\$26	\$27	\$17
12	10 ¹ / ₂ "	5	2 ¹ / ₄ " - 2 ³ / ₄ "	29	30	20
15	13 ¹ / ₈ "	5	2 ⁷ / ₈ " - 3 ¹ / ₁₆ "	33	35	22
18	14 ¹ / ₂ "	5	3 ³ / ₈ " - 4 ¹ / ₈ "	39	40	25
24	21	5	4 ¹ / ₂ " - 5 ¹ / ₂ "	52	54	34

*Modified Helvetica to accommodate lighting options; Stroke is similar to Helvetica Bold

TIMES BOLD

ABCDEFGHIJKLMNOPQRSTUVWXYZ &.,

Edge Glo
RED Only



HEIGHT	AVERAGE			PRE-PRIMED	TRIMMED	INJECTION
	WIDTH	DEPTH	STROKE	WHITE CAN	FACE	MOLDED FACE
9"	8 ³ / ₄ "	5"	1 ³ / ₄ " - 3"	\$28	\$29	\$18
12	11 ³ / ₄ "	5	2 - 3 ¹ / ₄ "	33	34	21
15	14 ¹ / ₂ "	5	2 - 3 ³ / ₄ "	36	39	23
18	17 ³ / ₁₆ "	5	2 ¹ / ₄ " - 4 ³ / ₄ "	42	45	26
24	23	5	3 - 5 ¹ / ₄ "	57	60	36

8 Standard Translucent Acrylic Face Colors

2225 Clear +40% Optical Clear	7328 Translucent White	2146 Translucent Ivory	2037 Translucent Lemon Yellow	2283 Translucent Red
2287 Translucent Purple	2051 Translucent Light Blue	2030 Translucent Green	NOTE: Opaque acrylic face colors also available. See page 62.	

Painted Channel Cans (Add 15%)



Gemini can paint your channel cans any of our 45 standard colors for a 15% additional charge. We can also paint your channel cans any PMS or other match color for 15% plus a \$70 matching fee. Specialty paints may have an additional paint charge.

23 Standard Trim Colors

White 5687	Midnight Blue 2767	Hunter Green 2162	Maroon 2240	Matte Silver 8884
Ivory 2718	Dark Blue 2050	Brown 2418	Purple 2287	Metallic Silver 8886
Pearl Grey 4272	Intense Blue 2945	Lemon Yellow 2037	Dranodic Brnz. 3130	Polished Silver 8885
Dove Grey 4310	Teal 3210	Orange 2119	Medium Bronze 3120	
Black 2025	Lt. Green 2108	Red 2793	Polished Gold 2766	

Due to limitations in the printing process, printed colors can vary from actual colors. Custom colors also available.

NOTE: Mounting patterns are not available for channel letters. Full-size plot drawings are available for spacing purposes, \$40 NET. Also available are free tracings of the individual cans to aid in your neon placement.